



US TOOL

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Installing and Removal Tools

UTTH163 turret retainer M22520/1-04 standard locator matched with YJQ-W2A(M22520/1-01)



General Information:

UTTH163 is compatible with the M22520/1-04 which is matched with YJQ-W2A for crimping contacts and wires in electronic connectors.

Turret Positioner Installing:

- 1) Keep the crimp tool in open position.
- 2) Press turret trigger latch which releases turret to indexing position.
- 3) Place selected turret head assembly onto retainer ring with socket head screws lined up with tapped holes.
- 4) After turret head is seated against retainer ring, tighten socket head screws.
- 5) Refer to data plate on turret head. From the color code column, select the positioner color that corresponds with the appropriate part number and size of contact to be crimped.
- 6) With tool in open position, and turret in indexing position, rotate until color coded positioner is in line with index mark. Press turret until it snaps in latched position.
- 7) Refer to data plate on turret head. From proper wire size column, determine the selector number that corresponds with the contact being used.
- 8) Remove spring clip from selector number is in line with index mark.

Turret Positioner Removing:

With tool in open position, release turret. Loosen socket head screws until threads are disengaged from retainer ring and remove with a straight lifting motion.

UTDRK16B Extraction/Insertion Kits Removal tweezer used in electronic connectors M81969/19-01



Features :

- US Tool installing and removal tools are of proven high quality and reliability
- Function: get out the contacts from the connectors

UTDAK16B Extraction/Insertion Kits Removal tweezer used in electronic connectors M81969/17-04



Specifications :

- Installing and Removal Tools
- CAGE 11851
- M81969/17-04 REV.B DAK16B

Model No. : UTDAK16B



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